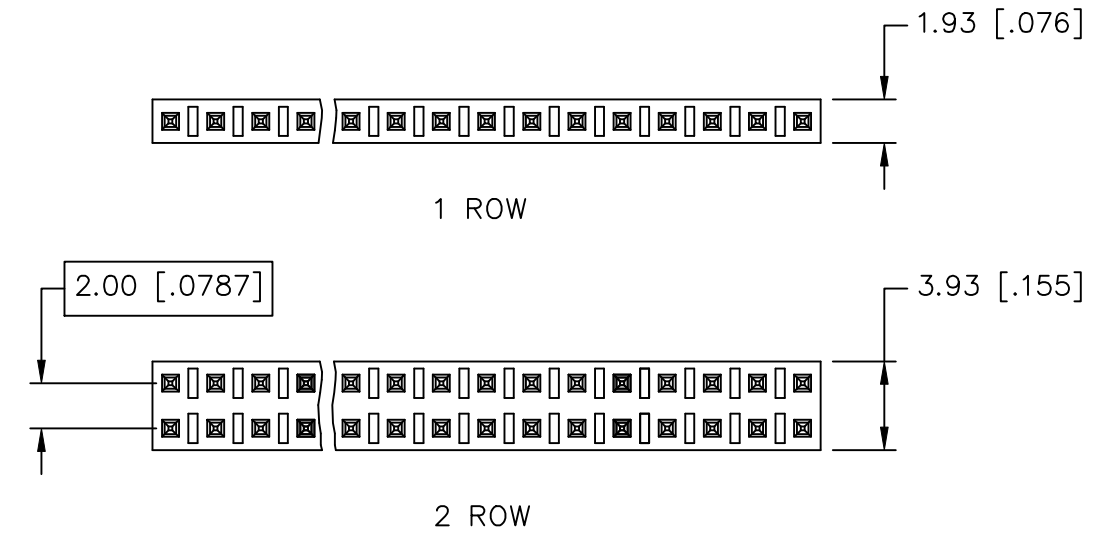
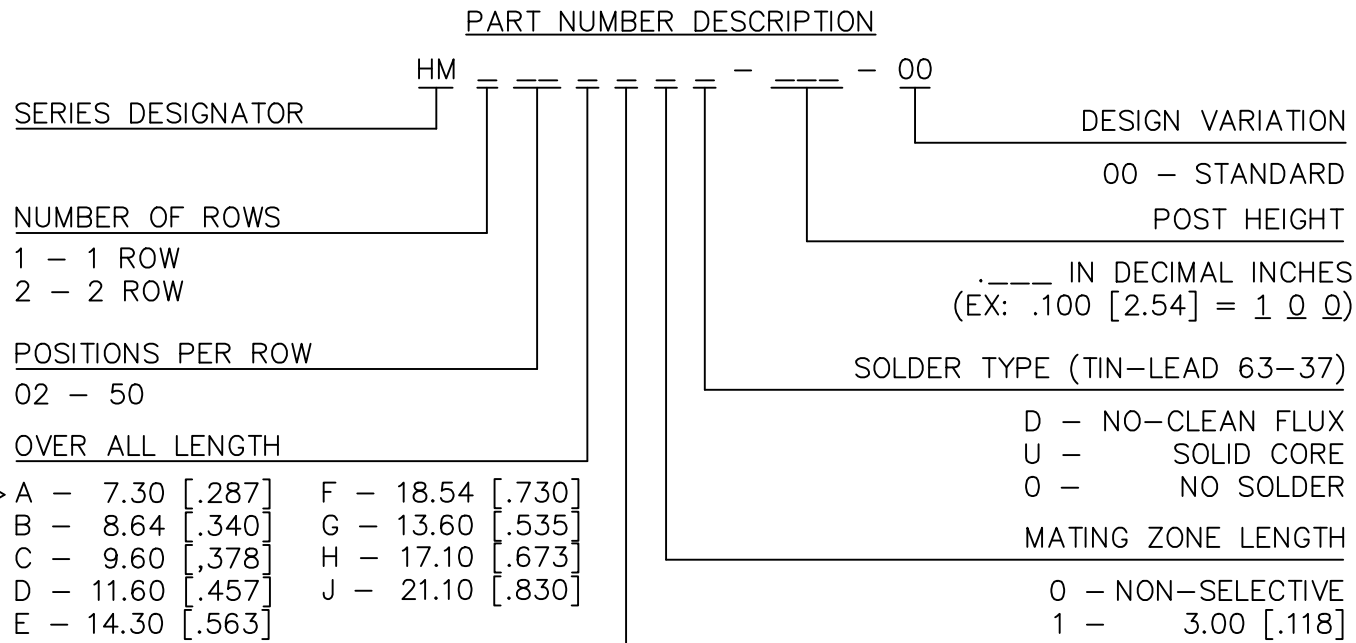


Rev	Description	Date	By
D	GENERAL UPDATE	10/24/02	JSC



CONTACT FINISH DESIGNATION		
DESIGNATION	MATING ZONE	SOLDER TAIL
S	GOLD - FLASH	GOLD - FLASH
2	GOLD - 10 MICROINCHES	GOLD - 10 MICROINCHES
T	GOLD - FLASH	TIN-LEAD - 100 MICROINCHES
P	GOLD - 10 MICROINCHES	TIN-LEAD - 100 MICROINCHES
4	GOLD - 30 MICROINCHES MIN	TIN-LEAD - 100 MICROINCHES
K	TIN-LEAD - 100 MICROINCHES	TIN-LEAD - 100 MICROINCHES

- NOTES: UNLESS OTHERWISE SPECIFIED
- INTERPRET THIS DRAWING IN ACCORDANCE WITH ASME Y14.5M - 1994
  - FOR OTHER SIZES, FINISHES, SOLDER VOLUMES OR ADDITIONAL DATA CONSULT TEKA CUSTOMER SERVICE DEPARTMENT
  - CONNECTOR SOLDER VOLUME BASED ON APPLICATION TO A .062±.007 [1.58±0.18] THICK PRINTED CIRCUIT BOARD
  - INDICATED LENGTHS AVAILABLE WITH NON-SELECTIVE FINISH ONLY.

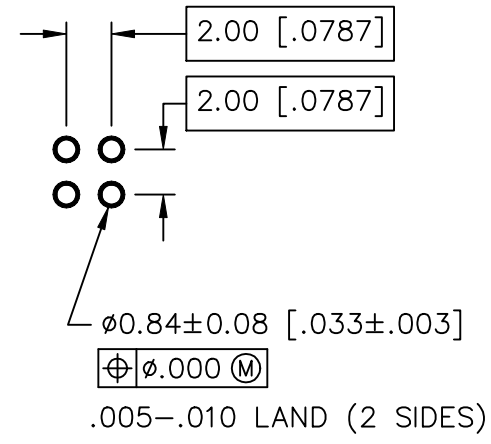
**MATERIALS:**

HOUSING: HIGH TEMPERATURE THERMOPLASTIC, UL RATED 94-V0

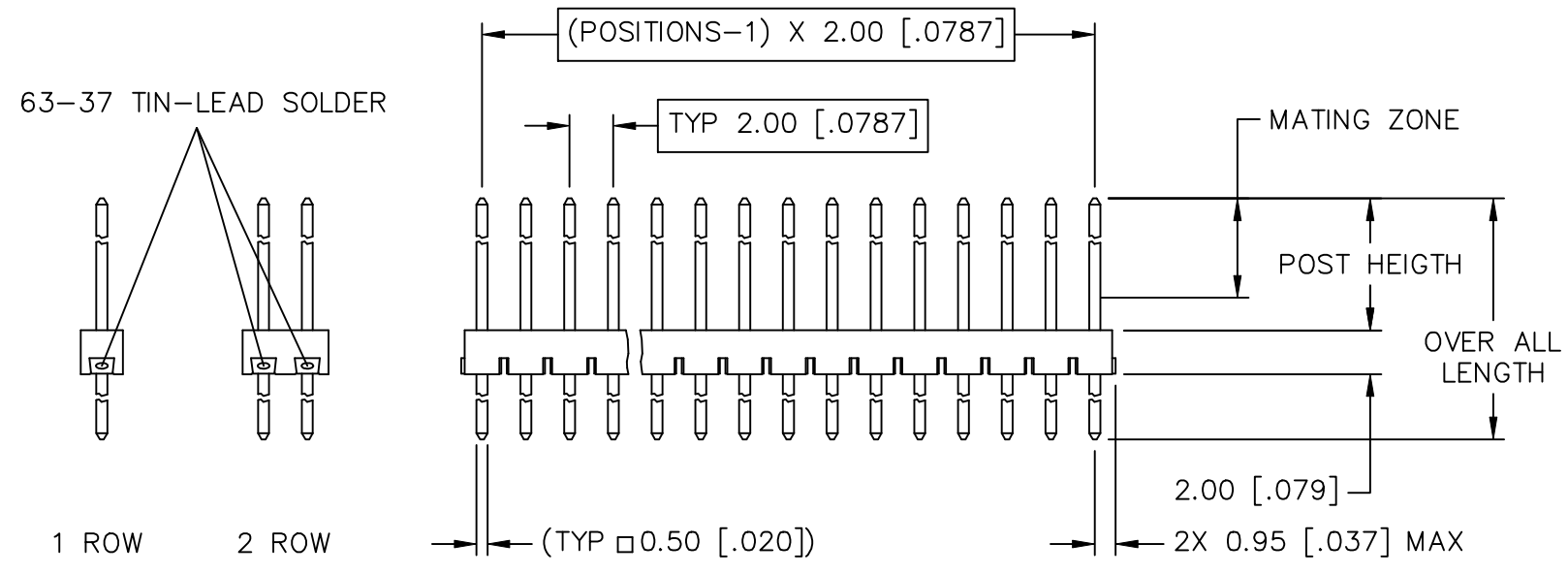
CONTACT: COPPER ALLOY


SOLDER: SEE PART NUMBER DESCRIPTION

CONTACT FINISH: (SEE PART NUMBER DESCRIPTION)



3 RECOMMENDED PRINTED CIRCUIT BOARD HOLE CONFIGURATION



Unless otherwise specified: All dimensions are: mm [Inches]	Drawn by: J CACHINA	Date: 03/20/02	 AN INTERPLEX INDUSTRIES CO. 100 PIONEER AVE WARWICK, R.I. 02888 TEL: (401) 785-4110 FAX: (401) 781-5730 E-MAIL: sales@tekais.com
	Checked by: JSC	Date: 06/11/02	
-Tolerances-	Title: SOLDER BEARING HEADER - 2.00 MM PITCH		Part No: HM-----00
No of places mm [IN]	Ref No: S20209		Scale: 3:1
one ±0,5 ±.020			Sheet 1 of 1
two ±0,25 ±.010			
three ±0,13 ±.005			
Angular ±2°			