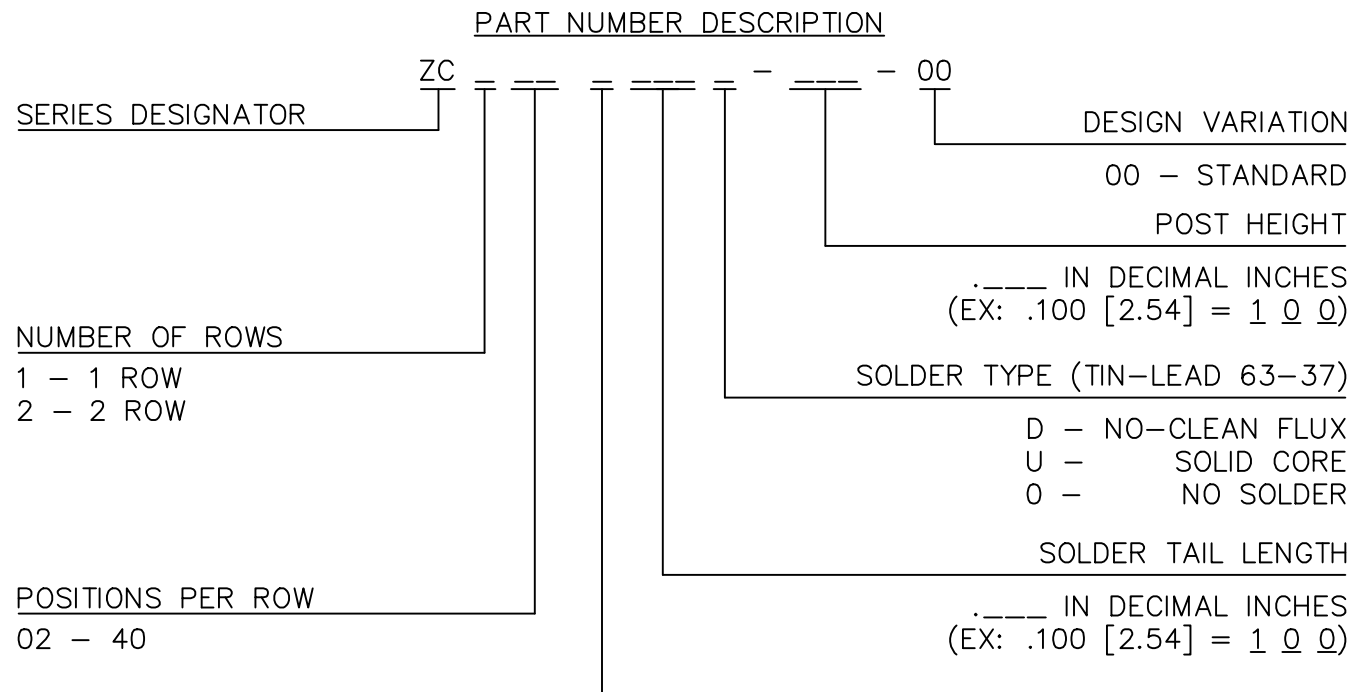


Rev	Description	Date	By
A	INITIAL RELEASE	11/08/02	JSC



CONTACT FINISH DESIGNATION		
DESIGNATION	MATING ZONE	SOLDER TAIL
S	GOLD - FLASH	GOLD - FLASH
2	GOLD - 10 MICROINCHES	GOLD - 10 MICROINCHES
T	GOLD - FLASH	TIN-LEAD - 100 MICROINCHES
P	GOLD - 10 MICROINCHES	TIN-LEAD - 100 MICROINCHES
4	GOLD - 30 MICROINCHES MIN	TIN-LEAD - 100 MICROINCHES
K	TIN-LEAD - 100 MICROINCHES	TIN-LEAD - 100 MICROINCHES

- NOTES: UNLESS OTHERWISE SPECIFIED
- 1 INTERPRET THIS DRAWING IN ACCORDANCE WITH ASME Y14.5M - 1994
 - 2 FOR OTHER SIZES, FINISHES, SOLDER VOLUMES OR ADDITIONAL DATA CONSULT TEKA CUSTOMER SERVICE DEPARTMENT
 - 3 CONNECTOR SOLDER VOLUME BASED ON APPLICATION TO A .062±.007 [1.58±0.18] THICK PRINTED CIRCUIT BOARD
 - 4 CONTACT MATING ZONE LENGTH (GOLD AREA) FOR SELECTIVE FINISHES IS .165 [4.19]

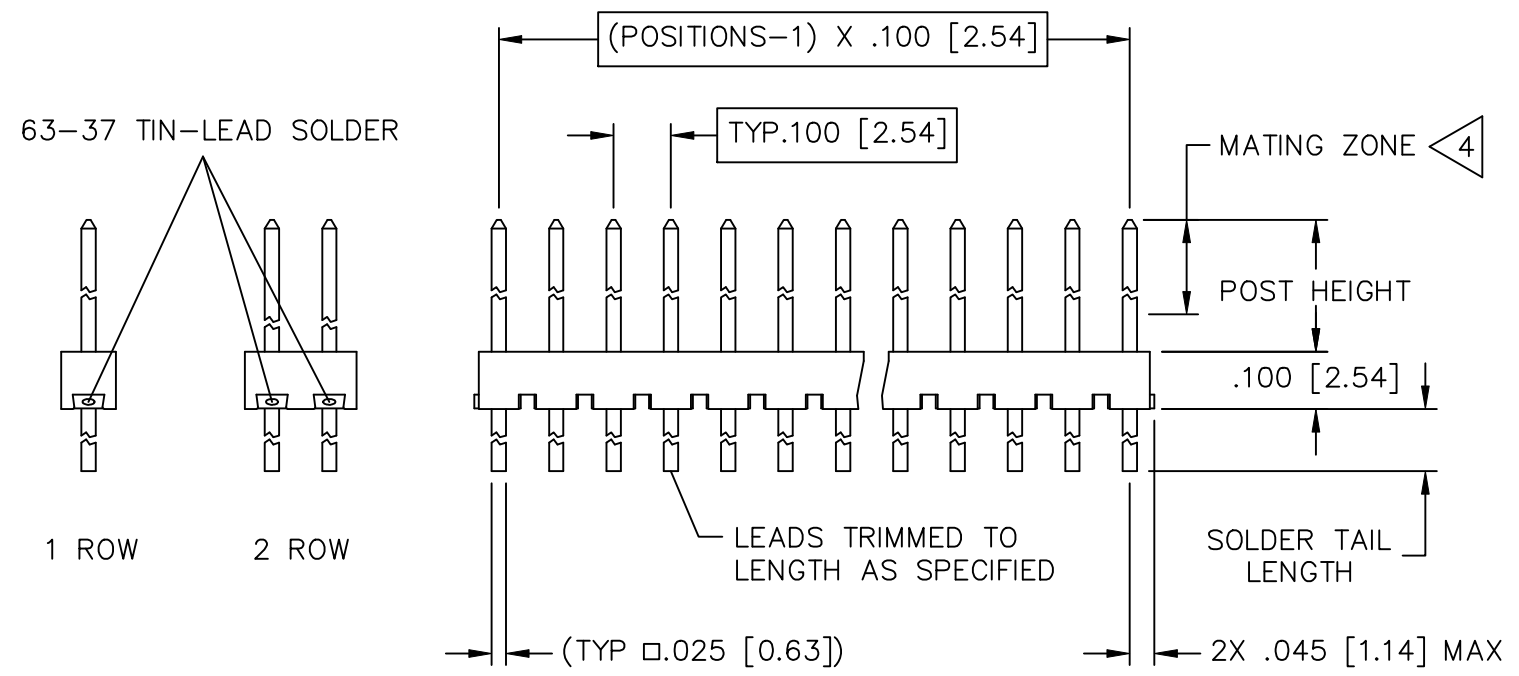
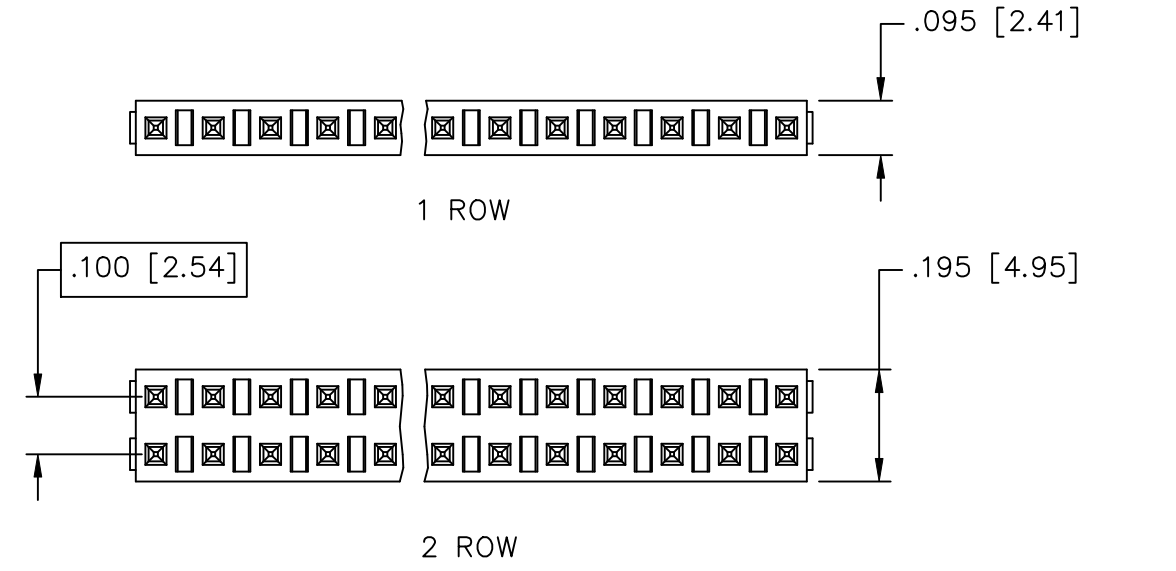
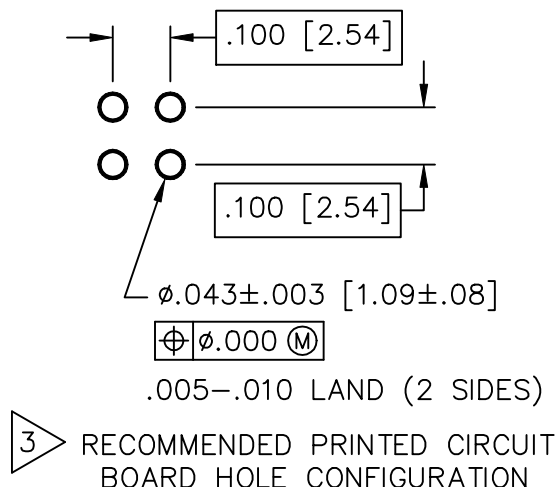
MATERIALS:


HOUSING: HIGH TEMPERATURE THERMOPLASTIC, UL RATED 94-VO

CONTACT: COPPER ALLOY

SOLDER: SEE PART NUMBER DESCRIPTION

CONTACT FINISH: (SEE PART NUMBER DESCRIPTION)



Unless otherwise specified: All dimensions are: Inches [mm]	Drawn by: J CACHINA	Date: 11/06/02	 AN INTERPLEX INDUSTRIES CO. 100 PIONEER AVE WARWICK, R.I. 02888 TEL: (401) 785-4110 FAX: (401) 781-5730 E-MAIL: sales@tekais.com
	Checked by: JSC Date: 11/08/02		
-Tolerances-	Title: SOLDER BEARING HDR (MOD) - .100 [2.54] PITCH		Part No: ZC-----00
No of places IN [mm]	Ref No: S20260		Scale: 3:1 Sheet 1 of 1
one ±.1 ±2,54			
two ±.02 ±0,5			
three ±.010 ±0,25			
Angular ±2°			